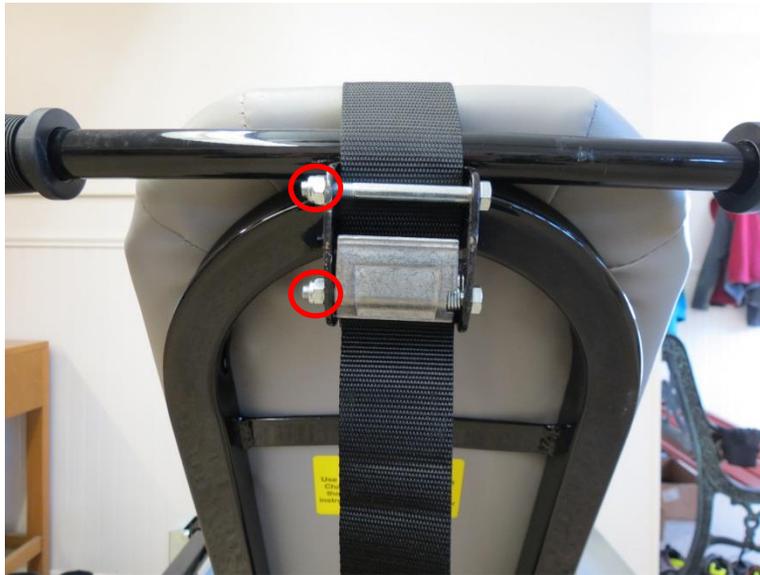


# SAFETY RESTRAINT CHAIR

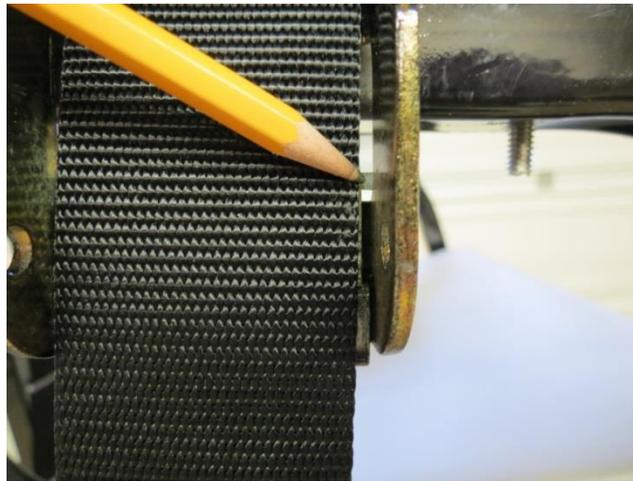
## Shoulder Strap Replacement Instructions

### (Removing the Shoulder Strap)



**Step 1:** Remove the two nylon lock nuts from the 7mm bolts. Then remove the 7mm bolts holding the shoulder strap, cam, and cam spring in place; then remove them from the chair.

## (Installing the New Shoulder Strap)



**Step 2:** Put the new shoulder in place; then place the long bent leg of the cam spring into the tiny hole in the buckle (Welded to the chair), and hold it in place with the tip of a 7mm bolt. The long bent leg must be against the outside of the buckle, and the short leg of the cam spring must be facing the inward side of the buckle (Slightly over the webbing).



**Step 3:** Push the cam into the buckle making sure to catch the short leg of the cam spring behind the cam; then slide the 7mm bolt all the way through the buckle.

**Step 4:** Install the top 7mm bolt *in front* of the shoulder strap as pictured; then place the nylon lock nuts on the 7mm bolts, but do not over tighten.

**Step 5:** Check the shoulder strap for proper function. If the chair does not work properly discontinue its use and notify Safety Restraint Chair Inc.