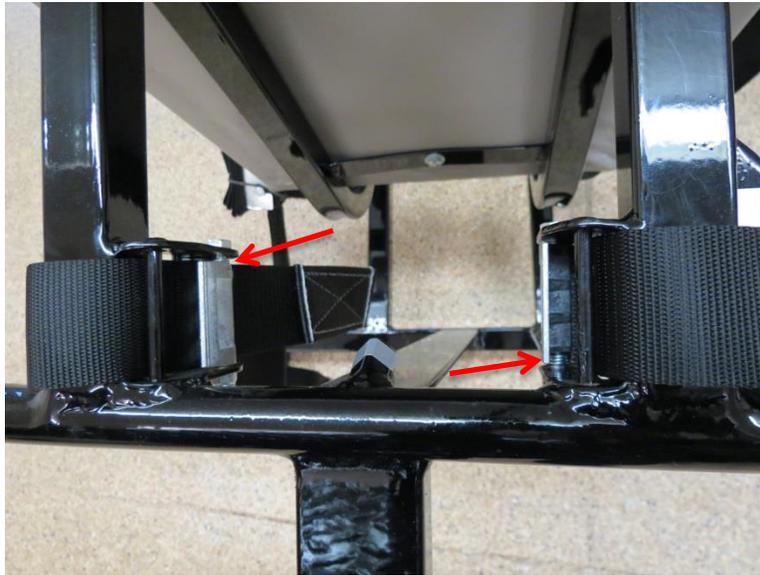


SAFETY RESTRAINT CHAIR

Ankle Strap Replacement Instructions

(Removing the Ankle Straps)



Step 1: Tip the chair on its back so that the ankle straps are pointing upward. Since the buckles are welded to the chair opposite of each other, you will notice that on one side, the cam springs is on the bottom of the buckle and on the other side it is on the top. Remove the nylon lock nut from the 7mm bolt. Then remove the 7mm bolt holding the ankle strap, cam, and cam spring in place; then remove them from the chair.



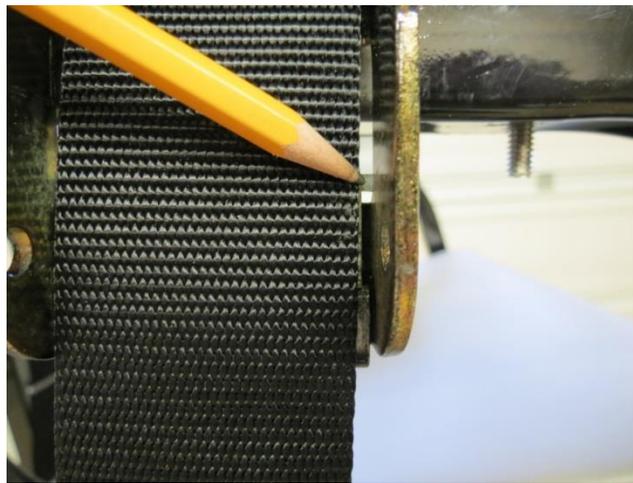


Step 2: The strap guide is welded in place at the front of the buckle and needs to be bent slightly inward so the strap can be removed. A claw hammer or small crowbar works well for this.

(Installing the New Ankle Straps)



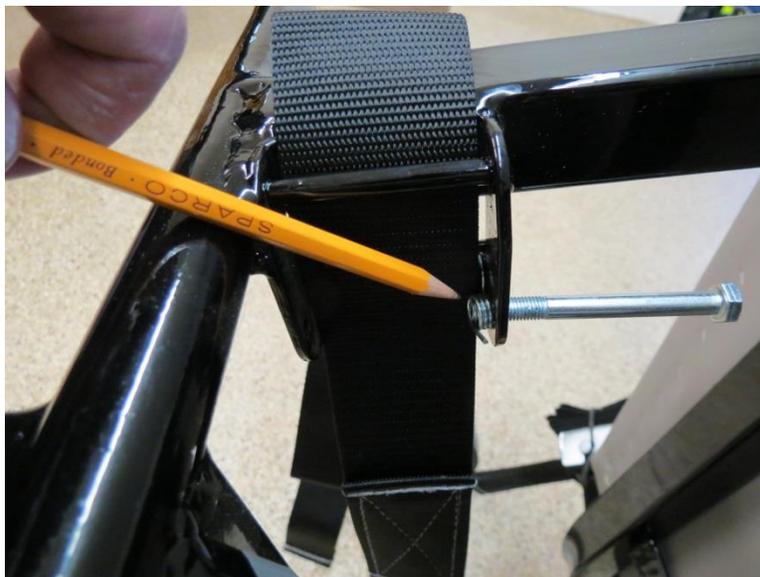
Step 3: Pass the small end of the ankle strap up from the bottom through the space you created (The handle end should be pointing to the back or downward). Tap the strap guide back so that it's straight.



Step 4: On the left ankle buckle, place the long bent leg of the cam spring into the tiny hole in the buckle (Welded to the chair), and hold it in place with the tip of a 7mm bolt. The long bent leg must be against the outside of the buckle, and the short leg of the cam spring must be facing the inward side of the buckle (Slightly over the webbing).



Step 5: Push the cam into the buckle making sure to catch the short leg of the cam spring behind the cam; then slide another 7mm bolt through the buckle from the topside. Line up the bolts and tap the top bolt through the buckle quickly so that it pushed the bottom bolt out. Place a nylon lock nut on the 7mm bolt, but do not over tighten.



Step 6: On the right ankle buckle, place the long bent leg of the cam spring into the tiny hole in the buckle (Welded to the chair), and hold it in place with the tip of a 7mm bolt. The long bent leg must be against the outside of the buckle, and the short leg of the cam spring must be facing the inward side of the buckle (Slightly over the webbing).



Step 7: Push the cam into the buckle making sure to catch the short leg of the cam spring behind the cam; then slide the 7mm bolt all the way through the buckle. Place a nylon lock nut on the 7mm bolt, but do not over tighten.

Step 8: Check the ankle strap for proper function. If the chair does not work properly discontinue its use and notify Safety Restraint Chair Inc.